



Limit switch

X42



product catalogue of Shanghai Tayee electric Co., Ltd

Purpose

X42 series limit switch is suitable for various mechanical equipments and automatic product lines where the load is light or medium. They can be used to detect motion status of objects, such as detecting the existence or nonexistence of objects, their motion location, the end of run and so on.

Brief introduction

A typical limit switch consists of operational unit, driving components and contact box. All switches possess doublebreakpoint contacts. The normally off contact is affirmatively out. According to its connection mechanism the contacts can be divided into two types: high speed contacts (S)and low speed contacts (H). Technical criteria of X42 series limit switch accords with the international electric standards. High performance of our switches on mechanical life, degree of protection, electric performance, switch time accuracy and repeatability precision guarantee the safety of mechanical equipments.

Tough and endurable

Shells of X42 series limit switch are made of high performance fireretardant nylon. Can endure strong impact. All switch rockers have undergone rust-proof treatment.

High degree of protection

Various industrial operating environments require high protection performance of limit switches. Degree of protection of X42 series limit switch accords with IP65. they work well under all kinds of harsh environments.

Affirmatively out, safe and reliable

Affirmatively-out operation means that when location of the operational unit accords with the out location of switch, all main

contacts can be guaranteed at the out location. normally off contacts of X42 series limit switch are affirmatively out. They accord with the international standards of safety switches. With the switches affirmatively out, maloperation of ordinary switches can be prevented.

Easy installation

A X42 limit switch can be mounted on mechanical equipments with two mere screws, the installation is very easy.





Flexibility

A series limited switch possesses 12 kinds of operational units to cater for different demands of different customers. Any operational unit can rotates 90 degrees along each of the four directions. Maximum deflection angle of oscillating arm amounts to 270 degrees, oscillating arm and rotating axis joggle with teeth. Relative angle of oscillating arm and rotating axis can be adjusted by 10 degrees.



Long life

X42 series limit switch possesses long life. The mechanical life of a X42 limit switch amounts to 5000,000 times of operation. Electrical life amount to 500,000 times of operation.

High accuracy

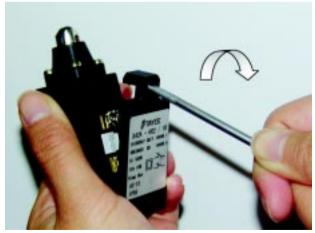
X42 series limit switch possesses high repeatability precision and high switch time accuracy.

Double-breakpoint contact

All switch contacts possess double breakpoint, all contact points are made of silver alloy, circuit isolation between contact points guarantees high safety of the switches.

Easy connection

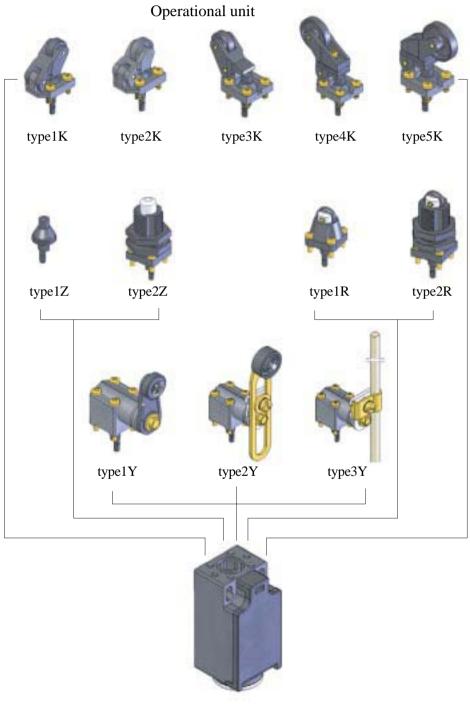
Cover of the switch box is locked with a clipping machine, no screw is needed, Cover of the switch box can be easily opened or closed with one mere action on demand. Operation is simple and easy.



NOTE: before connection begins a plain screw driver can be used to open the switch box as shown in the sketch map.

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Sketch map of products assembly



Contact box

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- sketch map of products assembely 2
 - technical data 3
- sketch map of switch over travel ④
 - correct use of limit switches ⑤
 - type&sqescs ⑥
 - purchase guidance 🕝

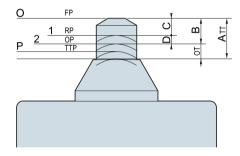
The standards accord with	IEC60947 GB/T 14048.1
Shell	reinforced fireretardant nylon66
Degree of protection	IP65
Contact material	silver alloy
Contact components	electrical isolation,double breakpoint contact
X42 series limit switch	The normally off contact is affimatively out
Connection terminal	Screw connection£"maixmum2.5mm²(cable terminal included)
Rated impact voltage(Uimp)	6kV
Promissory radiation current(Ith)	10A
Rated isolation voltage(Ui)	690V
Application class	AC-15
Rated working current/voltage(le / Ue)	4A / 230V AC,2.5A/400V AC,1A/690V AC
Working temperature	-30°C - +80°C
Mechanical life	5,000,000 times of operation

	Low speed	High speed
Breaking distance of contact points	2X3.5mm(maximum over travel)	2X2mm
Switching time	Depend on the speed of handspike	When the speed of handspike is 10mm/min£"° (5ms
Remaining bouncing time	Depend on the speed of handspike	≤ 3ms
Operating speed	minimun 60mm/min	Minimum 10mm/min
Switching	maximun 3000times/hour	Maximun 3000times/hour

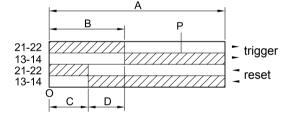
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High speed switch: the switching time is irrelevant with the operating speed. If and only if the operational unit is moved to a certain location the switch can be connected or broken, the time is for the spring to bounce, the time is very short and equals to a constant.

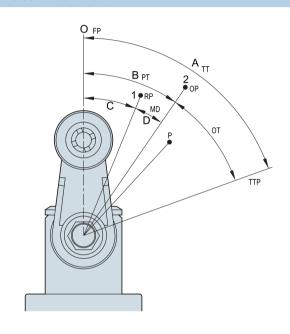
Linear movement(straight movement)



For example:1N/C+1N/O



Rotation movement



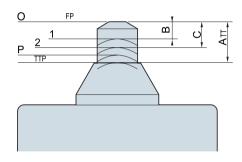
Standard techical terms

A Maximum over travel	TT Total over travel
B Trigger over travel	PT The shortest over travel
C Reset over travel	
D · · · · Over travel difference	MD Offset difference
P Contact points that ensures breaking	
A-B Special name	OT Excessive over travel
1 Reset point	RP Release location
2 Trigger point	OP Acting location
0 No special name	FP The starting location
°™ No special name	TTP The location of total over trave

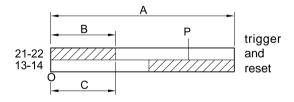
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 - correct use of limit switches (5)
 - type&sqescs 6
 - purchase guidance ⑦

Low speed switch: the switching time depend on the operating speed. The faster the operating, the shorter the switching time

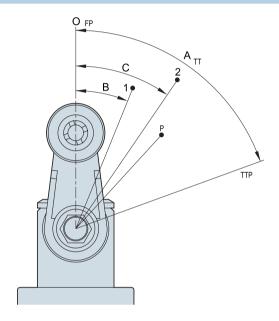
Linear movement(straight movement)



For example:1N/C+1N/O break first connect



Rotation movement



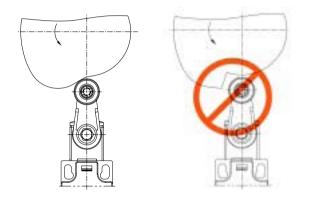
Standard technical terms

- A Maximum over travel TT Total over travel
- B Trigger and reset over travel of normally off contact ---
- C Trigger and reset over travel of normally on contact ---
- P Contact points that ensure reliable breaking
- 1 Trigger and reset point of normally off contact
- 2 Trigger and reset point of normally on contact
- **0** No special name **FP** The starting location
- --- No special name TTP The location of total over travel

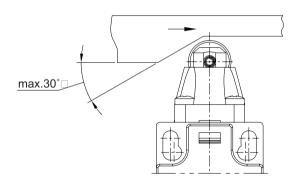
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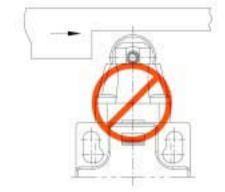
Proper use of limit switch

Ascending edge of cam

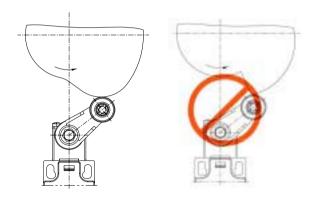


Ttop of the truck translation unit

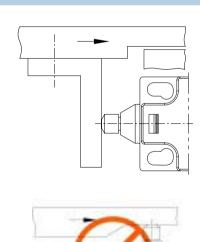




Descending edge of cam



Ultimate limit

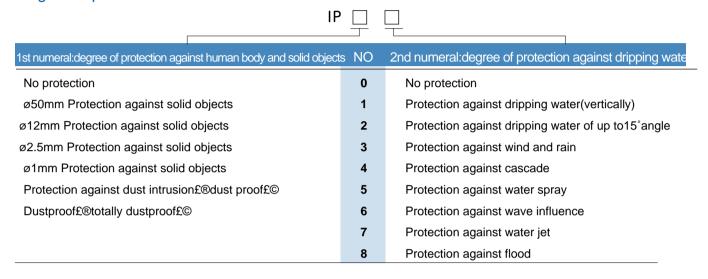


NOTE:high speed limit switches should be used under the following occasions

- The connection and breaking of contact points are realized at the same time;
- When the switch contacts separate for a certain distance, the equipment running stops, under this condition the tremor caused reconnection of contact points can be prevented lest the equipment will run(lag effect of switch);
- When the operating speed is extremely low£a
- It is demanded that the unintended electric arc disappear promptly after the direct current is broken off.

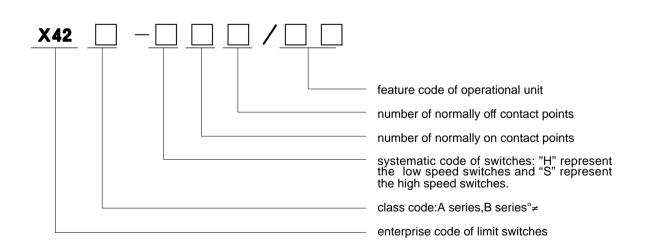
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 - purchase guidance ⑦

Degree of protection



Purchase guidance

Type&specs



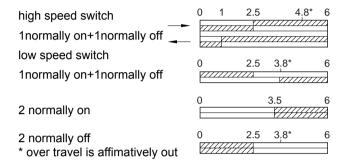
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Purchase guidance

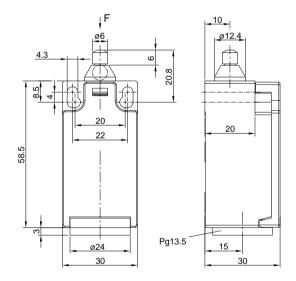
Straight bar



Sketch map of switch over travel



Physical appearance and outline sizes of products



operational unit type1Z (straight bar)
operating force/moment 9Ncm (19Ncm) affimatively out
operating speed minimum10/60mm/min,maximum1m/s

Туре	X42A-S11/1Z	X42A-S02/1Z	X42A-H11/1Z	X42A-H02/1Z	X42A-H20/1Z
Type&Specs	High speed switch Affirmatively out	High speed switch Affirmatively out	Low speed switch Affirmatively out	Low speed switch Affirmatively out	Low speed switch Affirmatively out
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Straight bar/central installation



Sketch map of switch over travel

high speed switch

1normally on+1normally off
low speed switch

1normally on+1normally off

2 normally on

2 normally off

* over travel is affirmatively out

0 1 2.5 4,8* 6

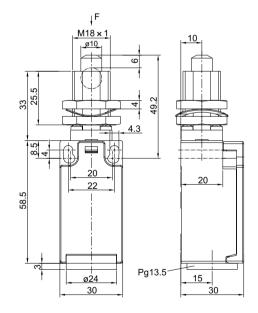
2.5 3,8* 6

0 2.5 3,8* 6

0 2.5 3,8* 6

0 2.5 3,8* 6

physical appearance and outline products



operational unit type2Z (straight bar/central installation)
operating force/moment 9Ncm (9Ncm) affirmatively out
operating speed minimum10/60mm/min:maximum 1m/s

Туре	X42A-S11/2Z	X42A-S02/2Z	X42A-H11/2Z	X42A-H02/2Z	X42A-H20/2Z
Type&Specs	High speed switch Affirmatively out	High speed switch Affirmatively out	Low speed switch Affirmatively out	Low speed switch Affirmatively out	Low speed switch Affirmatively out
1,450,000,000	13 - 14	21 22	21 22	21 <u></u>	23 – 24

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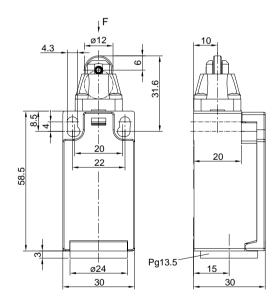
Truck straight bar



Sketch map of switch over travel

high speed switch	0	1	2.5		4.8*	6
1normally on+1normally off		////// V///	77) 77777	//////	777777	
low speed switch		//				
1normally on+1normally off	0	77777	2.5 ///	3.8*		6 —
2 normally on	0			3.5		6
2 normally off * over travel is affirmatively out	0 ##		2.5	3.8*		6

Physical appearance and outline sizes of products



operational unit type1R (turck straight bar)
operating force/moment 9Ncm (19Ncm) affirmatively out
operating speed minimum20/120mm/min:maximum1m/s

Туре	X42A-S11/1R	X42A-S02/1R	X42A-H11/1R	X42A-H02/1R	X42A-H20/1R
Type&Specs	High speed switch Affirmatively out	High speed switch Affirmatively out	Low speed switch Affirmatively out	Low speed switch Affirmatively out	Low speed switch Affirmatively out
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Truck straight bar/central installation



Sketch map of switch over travel

high speed switch

1normally on+1normally off
low speed switch

1normally on+1normally off

2 normally on

2 normally off

* over travel is affirmatively out

1 on 1 2.5 4,8* 6

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2 1,8* 6

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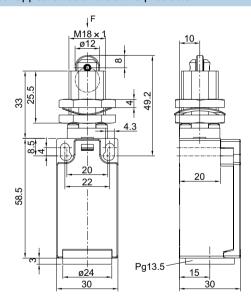
4,8* 6

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4,8* 6

4,8*

Physical appearance and outline products



operational unit type2R (truck straight bar/central installation) operating force/moment 9Ncm (19Ncm) affirmatively out operating speed minimum20/120mm/min,maximum1m/s

Туре	X42A-S11/2R	X42A-S02/2R	X42A-H11/2R	X42A-H02/2R	X42A-H20/2R
Type&Specs	High speed switch Affirmatively out	High speed switch Affirmatively out	Low speed switch Affirmatively out	Low speed switch Affirmatively out	Low speed switch Affirmatively out
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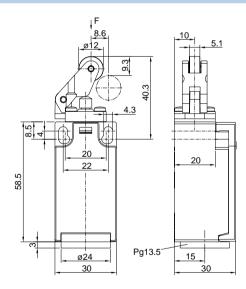
Bevel handspike



Sketch map of switch over travel

high speed switch	0	1.4	3.6	,,,,,	7.1*	9.3
1normally on+1normally off		777777 -	77) 77777	/////		777
low speed switch	12	//\				
1normally on+1normally off	0	,,,,,,	3.6	5,5*		9.3
,				- 1/	//////	777
2 normally on	0_			5.2	,,,,,,	9.3
•				1///		222
2 normally off	0	,,,,,	3.6	5,5*		9.3
* over travel is affirmatively out	\angle					

Physical appearance and outline sizes of products



operational unit type1K (bevel handspike)
operating force/moment 8Ncm (18Ncm) affirmatively out
operating speed minimum24/240mm/min:maximum1m/s

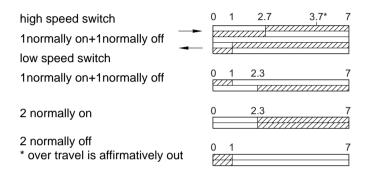
Туре	X42A-S11/1K	X42A-S02/1K	X42A-H11/1K	X42A-H02/1K	X42A-H20/1K
Type&Specs	High speed switch Affirmatively out	High speed switch Affirmatively out	Low speed switch Affirmatively out	Low speed switch Affirmatively out	Low speed switch Affirmatively out
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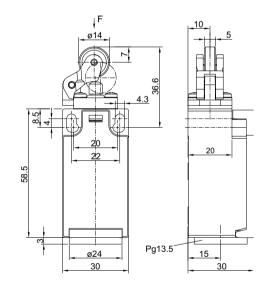
Bevel handspike



Sketch map of switch over travel



Physical appearance and outline sizes of products



operational unit type 2K (straight bar central installation) operating force/moment 15Ncm (18.5Ncm) affirmatively out operating speed minimum27/160mm/min:maximum1m/s

Type	X42A-S11/2K	X42A-S02/2K	X42A-H11/2K	X42A-H02/2K	X42A-H20/2K
Type&Specs	High speed switch Affirmatively out	High speed switch Affirmatively out	Low speed switch Affirmatively out	Low speed switch Affirmatively out	Low speed switch Affirmatively out
.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	13 – 14 21 – 22	21 22	21 22	21 22	23 – 24

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Bevel handspike



Sketch map of switch over travel

high speed switch

1normally on+1normally off
low speed switch

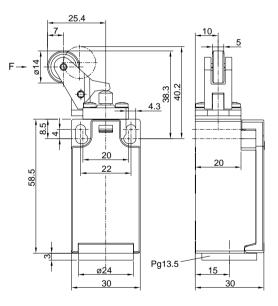
1normally on+1normally off

2 normally on

2 normally off

* over travel is affirmatively out

Physical appearance and outline sizes of products



operational unit type3K (bevel handspike)
operating force/moment 9Ncm (19Ncm) affirmatively out
operating speed minimum27/160mm/min:maximum1m/s

Туре	X42A-S11/3K	X42A-S02/3K	X42A-H11/3K	X42A-H02/3K	X42A-H20/3K
Type&Specs	High speed switch Affirmatively out	High speed switch Affirmatively out	Low speed switch Affirmatively out	Low speed switch Affirmatively out	Low speed switch Affirmatively out
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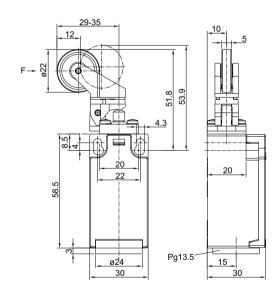
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Bevel handspiks



Sketch map of switch over travel

Physical appearance and outline sizes of products



operational unit	type4K (bevel handspike)
operating force/mom	ent 16Ncm (16Ncm) affirmatively out
operating speed	minimum44/264mm/min:maximum1m/s

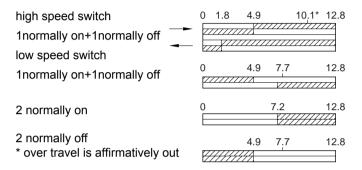
Туре	X42A-S11/4K	X42A-S02/4K	X42A-H11/4K	X42A-H02/4K	X42A-H20/4K
	High speed switch	High speed switch	Low speed switch	Low speed switch	Low speed switch
Type&Specs	Affirmatively out				
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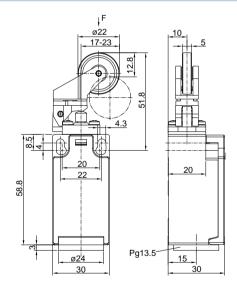
Truck rocker



Sketch map of switch over travel



Physical appearance and outline sizes of products



operational unit type5K (bevel handspike)
operating force/moment 6Ncm (16Ncm) affirmatively out
operating speed minimum56/336mm/min:maximum1m/s

Туре	X42A-S11/5K	X42A-S02/5K	X42A-H11/5K	X42A-H02/5K	X42A-H20/5K
Type&Specs	High speed switch Affirmatively out	High speed switch Affirmatively out	Low speed switch Affirmatively out	Low speed switch Affirmatively out	Low speed switch Affirmatively out
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Truck rocker



Sketch map of switch over travel

high speed switch

1normally on+1normally off
low speed switch

1normally on+1normally off

2 normally on

2 normally off

* over travel is affirmatively out

70°57° 30° 0 30° \$57′70° |

12° 12° 12° |

70° 45° 30° 0 30° 45° 70° |

41° 0 41° 70° |

70° 45° 30° 0 30° 45° 70° |

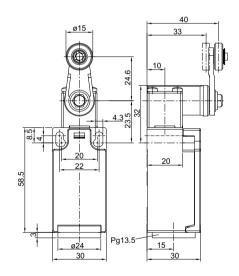
70° 45° 30° 0 30° 45° 70° |

70° 45° 30° 0 30° 45° 70° |

70° 45° 30° 0 30° 45° 70° |

70° 45° 30° 0 30° 45° 70° |

Physical appearance and outline sizes of products



operational unit type1Y (straight bar/central installation) operating force/moment 15Ncm (18.5Ncm) affirmatively out operating speed minimum92/492mm/min:maximum1m/s

Туре	X42A-S11/1Y	X42A-S02/1Y	X42A-H11/1Y	X42A-H02/1Y	X42A-H20/1Y
Type&Specs	High speed switch Affirmatively out	High speed switch Affirmatively out	Low speed switch Affirmatively out	Low speed switch Affirmatively out	Low speed switch Affirmatively out
Турошорово	13 – 14 21 – 22	21 22	21 22	21 <u></u>	23 – 24

product catalogue of Shanghai Tayee electric Co., Ltd

Adjustable truck rocker(1)

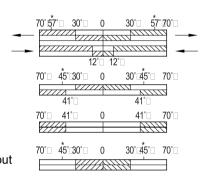


Sketch map of switch over travel

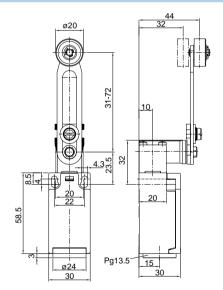
high speed switch
1normally on+1normally off
low speed switch
1normally on+1normally off

2 normally on

2 normally off * over travel is affirmatively out



Physical appearance and outline sizes of products



operational unit	type2Y (bevel handspike)
operating force/mom	ent 15Ncm (18.5Ncm) affirmatively out
operating speed	minimum240/1440mm/min:maximum1m/s

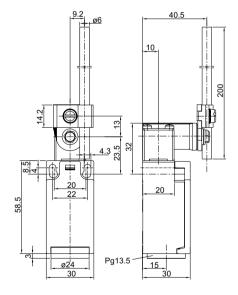
Туре	X42A-S11/2Y	X42A-S02/2Y	X42A-H11/2Y	X42A-H02/2Y	X42A-H20/2Y
Type&Specs	High speed switch Affirmatively out	High speed switch Affirmatively out	Low speed switch Affirmatively out	Low speed switch Affirmatively out	Low speed switch Affirmatively out
Туроморово	13 – 14 21 – 22	21 22	21 22	21 <u></u>	23 - 24

Pole rocker



Sketch map of switch over travel

Physical appearance and outline sizes of products



operational unit type3Y (straight bar/central installation) operating force/moment 15Ncm (18.5Ncm) affirmatively out operating speed minimum92/492mm/min:maximum1m/s

Туре	X42A-S11/3Y	X42A-S02/3Y	X42A-H11/3Y	X42A-H02/3Y	X42A-H20/3Y
Type&Specs	High speed switch Affirmatively out	High speed switch Affirmatively out	Low speed switch Affirmatively out	Low speed switch Affirmatively out	Low speed switch Affirmatively out
Турошорово	13 – 14 21 – 22	21 22	21 22	21 22	23 – 24





More detailed information is available for taking. Technology changes with each passing day, please feel free to contact to card when this version information.







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